Notice of Allowability	Application No.	Applicant(s)
	10/814,638	NAKAO ET AL.
	Examiner	Art Unit
	Jason C. Olson	2627
The MAILING DATE of this communication apperatus All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313  1. ☑ This communication is responsive to 6/8/06.  2. ☑ The allowed claim(s) is/are 2.4.6.8.14.16.18 and 20-24.  3. ☑ Acknowledgment is made of a claim for foreign priority una) ☑ All b) ☐ Some* c) ☐ None of the:  1. ☑ Certified copies of the priority documents have	ears on the cover sheet with (OR REMAINS) CLOSED in or other appropriate communication is substantial of the second state of the second	this application. If not included nication will be mailed in due course. THIS ubject to withdrawal from issue at the initiative
2. Certified copies of the priority documents have been received in Application No		
3. Copies of the certified copies of the priority documents have been received in this national stage application from the		
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  4. A SUBSTITUTE OATH OR DECLARATION must be subminformal patent application (PTO-152) which give 5. CORRECTED DRAWINGS (as "replacement sheets") must be subminformation.	MENT of this application.  nitted. Note the attached EXA es reason(s) why the oath or	MINER'S AMENDMENT or NOTICE OF
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1)  hereto or 2) to Paper No./Mail Date		
(b) including changes required by the attached Examiner' Paper No./Mail Date  Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in the	s Amendment / Comment or	e drawings in the front (not the back) of
6. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT		
Attachment(s)  1. ☐ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit	6. 【☐ Interview Su Paper No./I 08), 7. ☐ Examiner's /	formal Patent Application (PTO-152) Immary (PTO-413), Mail Date 1/1/06 Amendment/Comment Statement of Reasons for Allowance
of Biological Material	9.	WAYNE YOUNG ERVISORY PATENT EXAMINER

Application/Control Number: 10/814,638

Art Unit: 2627

The examiner has considered the IDS filed on 2/28/06.

## **REASONS FOR ALLOWANCE**

The following is an examiner's statement of reasons for allowance: Claims 2, 4, 6, 8, 14, 16, 18, and 20-24 are allowed as the prior art does not teach or suggest the applicant's invention. The amended claim language distinguishes the application's invention over the references that accompanied the Office Action (mailed 3/8/06). Claims 2, 4, 14, 16, 18, and 20 teach an apparatus for a magnetic tape servo writer. Regarding claims 2, 4, and 14, the distinguishing elements of the claims teach a DC demagnetizing head that magnetizes at least a servo band of the magnetic tape in one direction of longitudinal directions thereof; a servo write head that is provided at a downstream side of a magnetic tape travel direction of the DC demagnetizing head, magnetizes the servo band in a reverse direction, and writes a servo signal; and a disc spring for pushing a guide in lateral directions of said magnetic tape, and the guide is provided between the DC demagnetizing head and the servo write head, and one end of the disc spring is attached to the guide, and the other end of the disc spring is attached to a support member for connecting the DC demagnetizing head and the servo write head so as to be integrally configured. Regarding claims 16, 18, and 20, the distinguishing elements of the claims teach a DC demagnetizing head that magnetizes at least a servo band of the magnetic tape in one direction of longitudinal directions thereof; a servo write head that is provided at a downstream side of a magnetic tape travel direction of the DC demagnetizing head, and magnetizes the servo band in a reverse direction, and writes a servo signal; and a guide is provided between the DC demagnetizing head and the servo write head, wherein the guide pushes both side edges of the magnetic tape oscillating in lateral directions with energizing force of 0.0049 to 0.00784 N.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jason C. Olson whose telephone number is (571)272-7560. The examiner can normally be reached on Monday thru Thursday 7:30-5:30; alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wayne Young can be reached on (571)272-7582. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

JCO July 11, 2006

WAYNEYOUNG SUPERVISORY PATENT EXAMINER